

# Work Order ID 52325

Tuesday, September 22, 2009 3:10:10 PM



Page 1

Item ID: D2022-101

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Spacer

Start Date: 9/23/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 100.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date:

*09-24*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



Hardinge CNC LATHE SMALL

*SA 09/10/02*

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Note: .257( F ) Dia drill □ 2-Turn Blank as per FolioFA206 □ 3-Tumble & deburr any sharp edges as per dwg

*100*

*0*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

*SA 09/10/02*

QC

Memo

0.00

Quality Control

*100*

*0*

120

0.00



QC8- Inspect parts - second check

*SA 09/10/02*

QC

Memo

0.00

Quality Control

*100*

*0*

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Page 2

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Item Name: Spacer

Start Date: 9/23/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: <u>501</u>  Memo	0.00  0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

9/10/2 (100x) SP

09/10/05   
mf 09-10-03

# Picklist Print

October 2, 2009 8:40:59 AM

Page 1

Work Order ID: 52325

Parent Item: D2022-101RevN/A

Parent Item Name: Spacer


Comments:

Start Date: 9/23/09

Required Date: 10/09/09

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R0.750		Purchased	No				f	102.1753	2.5100			
												
6061-T6 Round Bar .750"												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	102.1753	
110791	2.97	
112041	8.4053	
112442	50	
112663	40.8	

2.5 Pt S A 09/10/09



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UNCONTROLLED COPY

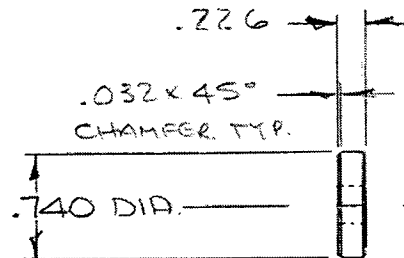
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 52325

RELEASED  
170119 BW



DRILL 'F' (.257) DIA. IN -101  
DRILL P (.323) DIA IN -103

D2022-101  
D2022-103

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/E)



D2022

D2022-103	SPACER 5/16 ALUM 6061-T6	QQ-A-250/E
D2022-101	SPACER 1/4 ALUM 6061-T6	QQ-A-250/E

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		QTY REQUIRED		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC/VENDOR
DRAWN			BASIC CODE		DIN. DASH. NO. 11-HEAD MEAS. SIDE 11-HEAD FOR BORE		APPROVAL		CONTRACT NO.		DART AERO ACCESSORIES INC	
APPROVED			D-DRAWING OF SHEET C-COUNTERSINK		LENGTH DASH NO. 11-SPOTFIELD				DART AERO ACCESSORIES INC			
DESCRIPTION OF CHANGE	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		BASIC CODES						DESIGNER BRADLEY		DATE 2001	CLIENT
	1. DIMENSIONS ARE IN INCHES 2. SURFACE FINISHES: 111 3. REMOVE SHARP EDGES .015 MAX 4. TOLERANCE PER ANSI - 1.7742 5. HOLE PER AND 12507		1. TOLERANCES - .001 & .010 2. ANGLES - 10° 3. PARALLELISM - 1.0° 4. ECCENTRICITY - .002 MAX 5. SYMMETRY - 1.000 6. ALL HVC CENTRE LINES 006		BASIC CODES				STRESS			TITLE SPACERS
	REPORT ALL DISCREPANCIES - DO NOT SCALE								CHECKED			CODE D2022
									CLIENT			SCALE 1:1

SHT 1 OF 1